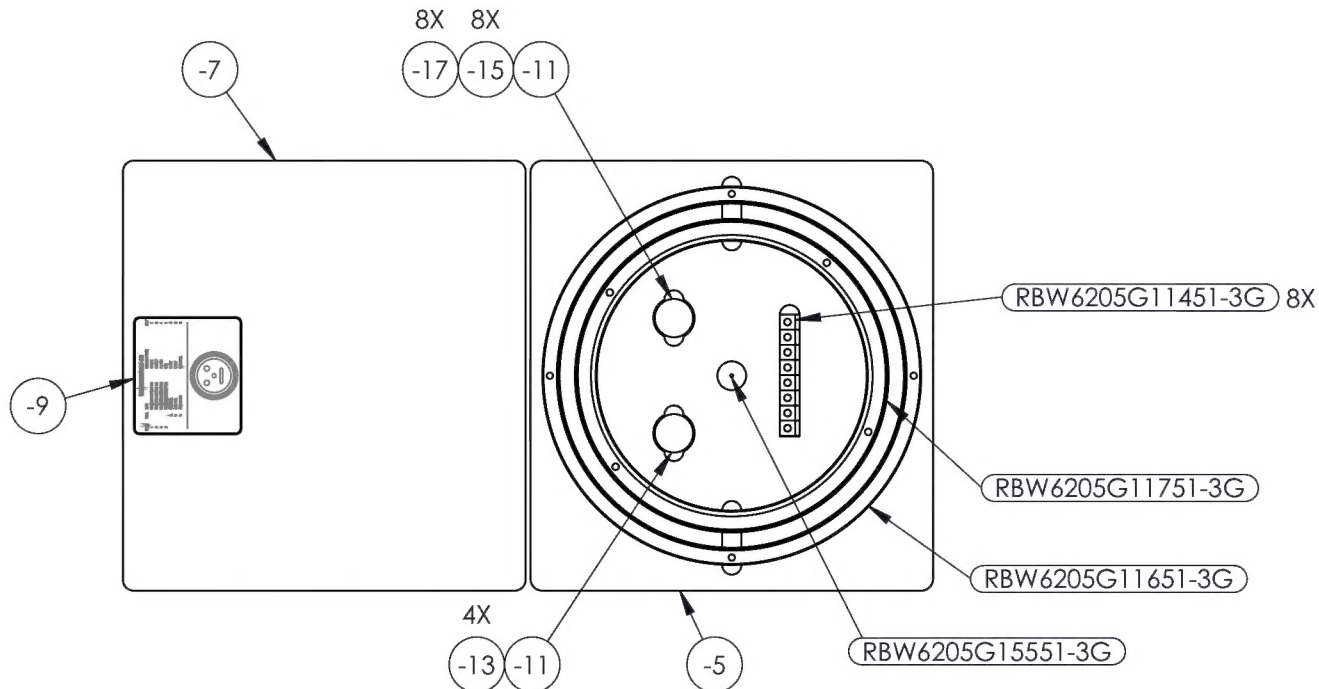


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-5 ADDED FINGER CUTOUTS. -7 CH'D PLACARD CUTOUT TO RECESSED, CH'D MATERIAL WAS EGGSHELL IS C200 FLAT.	5/24/2011	RJC	RW
1	15-0175	-7 CH'D MATERIAL WAS C200 FLAT IS Y20 BLACK. -9 DELETED CONTENT LIST FROM PLACARD. -19, -21, & -23 ADDED TO BOM.	7/17/2015	RJC	JAG

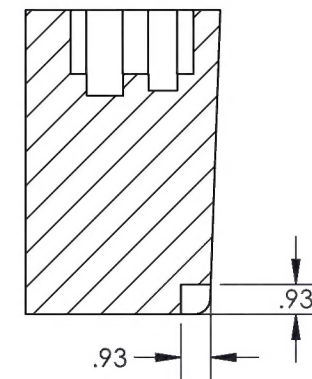
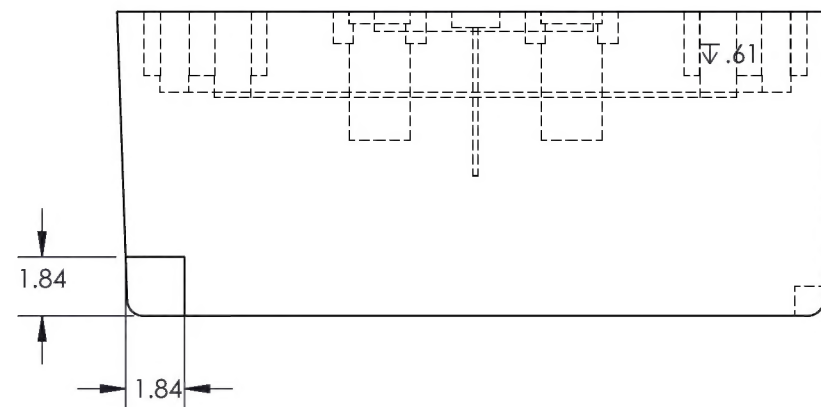
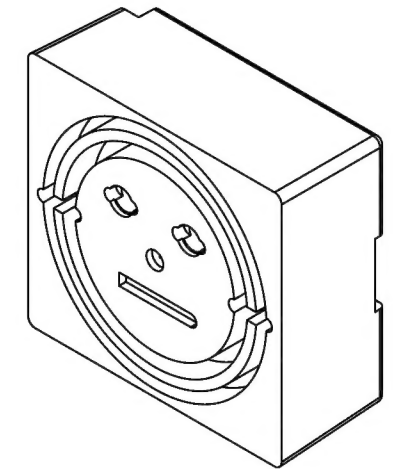
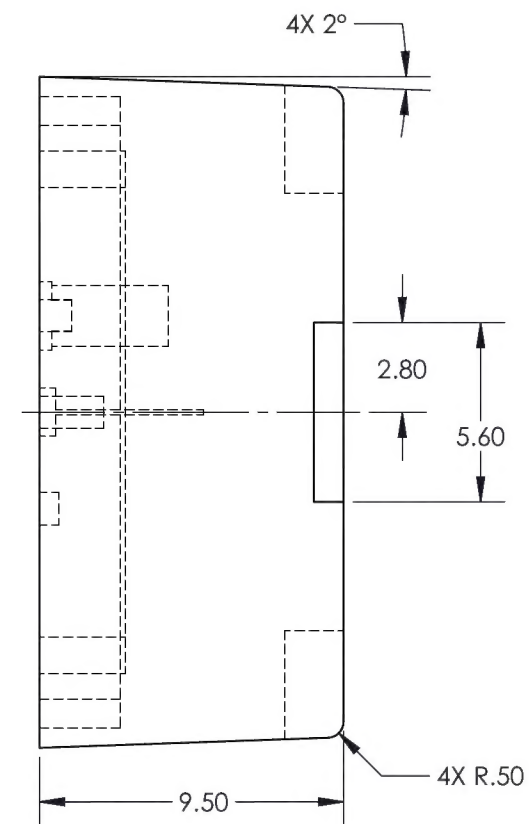
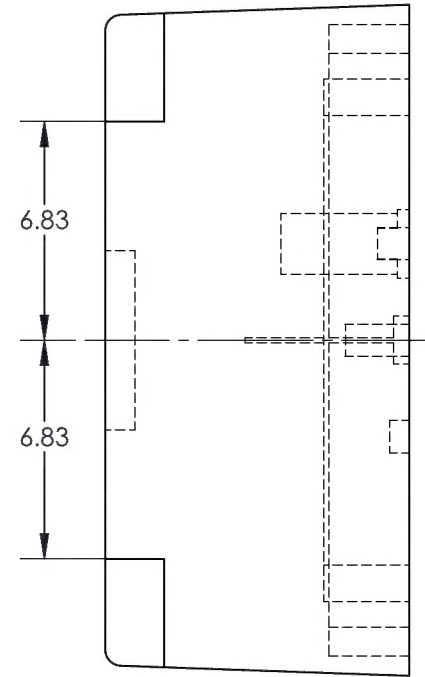


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	GUIDE		RBW6205G11651-3G	1
				8	CLAMP		RBW6205G11451-3G	1
				1	GUIDE		RBW6205G11751-3G	1
				1	PIN	W1 TOOL STEEL	RBW6205G15551-3G	1
		B/O	-3	1	CASE	PLASTIC, BLACK	11.40 X 21.10 X 22.50 PELICAN STORM iM2875-E	N/S
		B/O	-5	1	BOTTOM FOAM	Y20 BLACK	9-1/2 X 21 X 22-1/2 IR SPECIALTY FOAM	2
		B/O	-7	1	LID FOAM	Y20 BLACK	2 X 21 X 22-1/2 IR SPECIALTY FOAM	3
			-9	1	INSIDE PLACARD	PLASTIC		4
		B/O	-11	2	CUP	CLEAR PLOYSTYRENE	Ø1.77 X 4.02 (MCMaster-CARR #4611T26)	1
		B/O	-13	4	BOLT	STEEL	AN5-27A	1
		B/O	-15	8	BOLT	STEEL	AN5-10A	1
		B/O	-17	8	WASHER	ALUMINUM	AN960-516	N/S
		B/O	-19	1	DART PLACARD	ALUMINUM	#RB41011	N/S
		B/O	-21	4	RIVET	ALUMINUM	Ø1/8 X .525 (MCMaster-CARR #97447A130)	N/S
		B/O	-23	4	BLIND RIVET WASHER	ALUMINUM	Ø1/8 (MCMaster-CARR #90183A213)	N/S


NOTE:
REF. AGUSTA T/N: 3G6205G15231.
PART OF KIT RBW6205G11231-3G.

		TITLE	
		AW139 SWASHPLATE KIT	
DWG NO.		RBW6205G15231-3G	
REV		1	
MAT'L		DRAWN BY: CLOUGH	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005		HEAT TREAT	
.XX ± .01		FINISH	
.X ± .1		ANGLES ± 5°	
1. BREAK ALL SHARP EDGES .015 x 45°		SPEC	
OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		AGUSTA	
SCALE 1:10		DATE 1/31/2011	
		SHEET 1 OF 4	

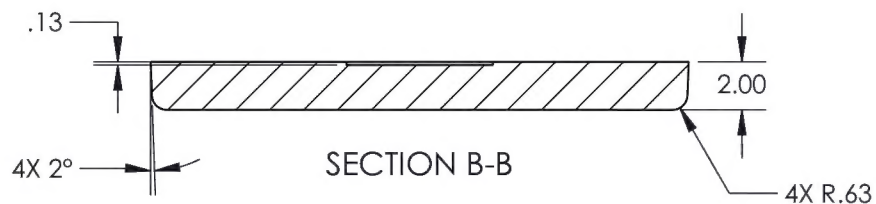
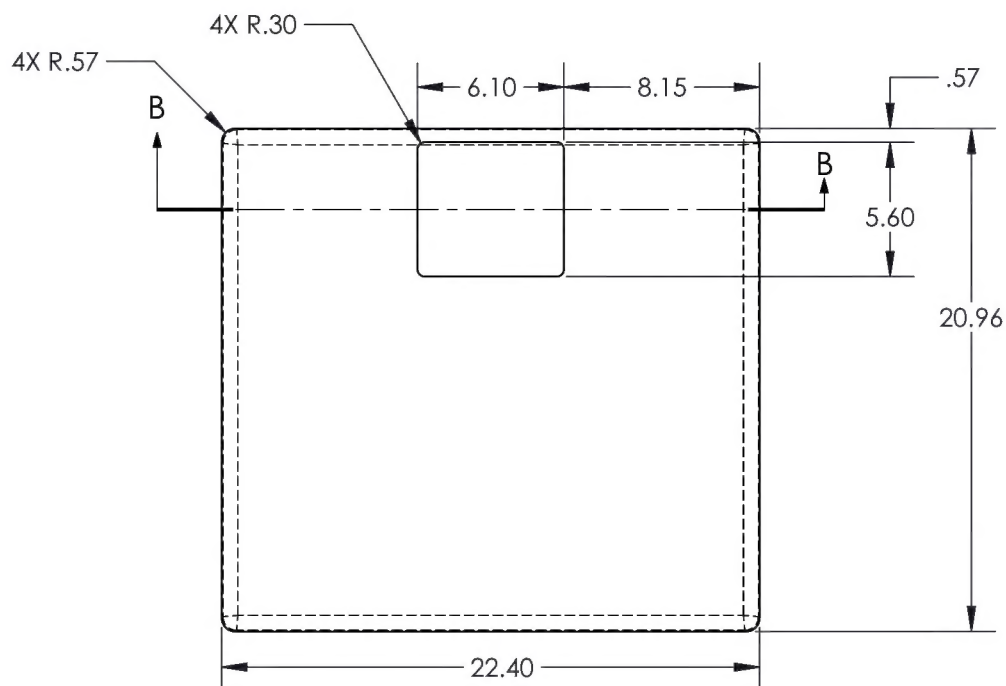
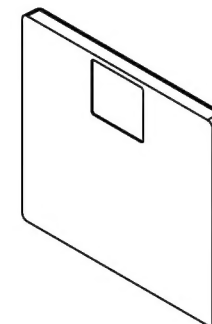
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-5 ADDED FINGER CUTOUTS.	5/24/2011	RJC	RW



(-5)
BOTTOM FOAM


			
TITLE AW139 SWASHPLATE KIT			
DWG NO. RBW6205G15231-3G-5			REV 1
MAT'L Y20 BLACK		DRAWN BY: CLOUGH	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1		APPROVED <i>D Weid</i> HEAT TREAT FINISH SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL AGUSTA	
SCALE 1:6	DATE 1/31/2011	SHEET 2 OF 4	

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-7 CH'D PLACARD CUTOUT TO RECESSED, CH'D MATERIAL WAS EGGSHELL IS C200 FLAT.	5/24/2011	RJC	RW
1	15-0175	-7 CH'D MATERIAL WAS C200 FLAT IS Y20 BLACK.	7/17/2015	RJC	JAG



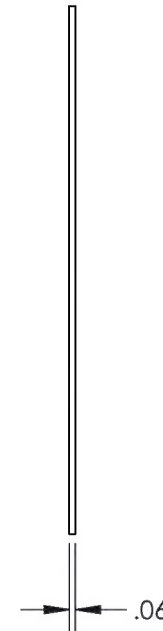
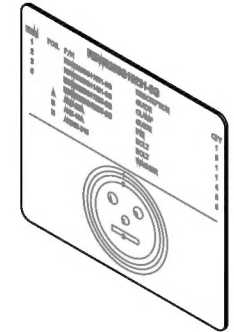
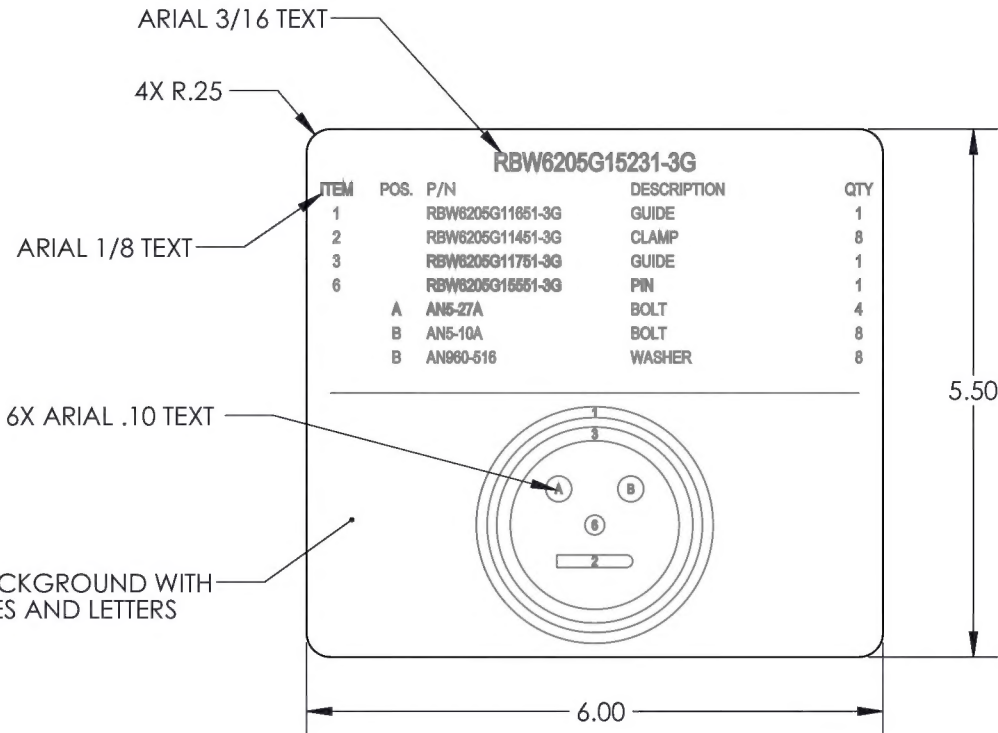
⑦

LID FOAM

			
TITLE AW139 SWASHPLATE KIT			
DWG NO. RBW6205G15231-3G-7			REV 1
MAT'L Y20 BLACK		DRAWN BY: CLOUGH	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weill</i>	
.XXX ± .005 FRACTIONS ± 1/8		HEAT	
.XX ± .01 ANGLES ± .5°		TREAT	
.X ± .1		FINISH	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		SPEC	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
		AGUSTA	
SCALE 1:6	DATE 1/31/2011	SHEET 3 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0175	-9 DELETED CONTENT LIST FROM PLACARD.	7/17/2015	RJC	JAG



(-9)
INSIDE PLACARD

DART AEROSPACE	
TITLE AW139 SWASHPLATE KIT	
DWG NO. RBW6205G15231-3G-9	REV 1
MAT'L PLASTIC	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:2	DATE 1/31/2011
SHEET 4 OF 4	